

中山立科硅胶制品有限公司 ZHONGSHAN LIKE SILICONE PRODUCT CO..LTD

ZhongShan Like Silicone Products Co., Ltd. was established in 2013. It is currently located in Torch High-tech Industrial Development Zone, ZhongShan City, GuangDong Province. It has a self owned standard factory building with a construction area of 15,000m². After 11 years of development, it is a high-tech enterprise integrating of R&D, manufacturing and sales, like LIM, solid silicone and plastic items. We have an excellent professional technical team and advanced production equipment in the industry, mainly developing and producing high-precision liquid and solid silicone molds, plastic molds, and corresponding products for customers. The company has passed SGS IS09001, IS013485 system certification, IS02200 food safety management system certification. It strives to provide customers with higher quality and satisfactory products and services in an efficient way and reasonable price, . Our main products include infant product, medical product, comestic product, household daily product and so on. We provide customers with customized services from design to manufacturing, in order to satsify different customers.



Certificate

COM hereby certifies that

ISO 22000:2018

Expires on: 2024-12-02



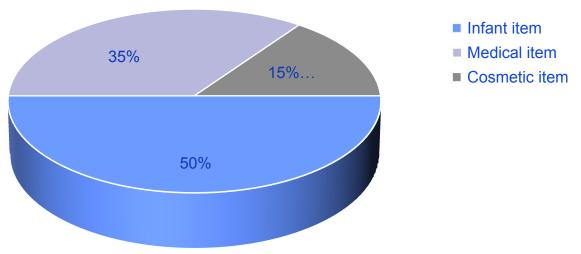




- ISO13485:2016
- ISO9001:2015
- ISO22000:2018

Content: Main industry

Percentage Of 2023 Sales



◆ Infant product





Medical product

◆ Cosmetic product



Content:

Some Products Pictures















- Silicone&Plastic molding workshop: 5,000m²
- Packaging workshop :1,600m²

Product testing laboratory

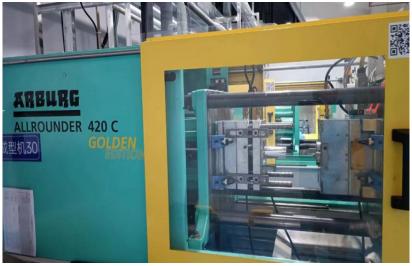




Arburg LIM&Plastic Machine- 3 sets



- Horizontal LIM-26sets
- Vertical LIM- 7sets
- Horizontal Plastic-14 sets



Compression Silicone Machine-3 sets

Content: **R&D Capability**

R&D development capability advantages:

Our company mainly specialized in the form of customer customization (OEM). It also has rich experience in silicone product design(ODM), mold design, mold processing and so on.

Our company has more than 10 engineers who with more than 12 years of working experience in silicone product design and tooling manufacturing. Most engineers are participated in the design of international brand customers. For example: Evenflo, RC2Nuk, Nuby, Playtex and so on.

Project development advantages:

Experienced engineers evaluate the products in all processes, in order to help customers develop product sefficiently and correctly.

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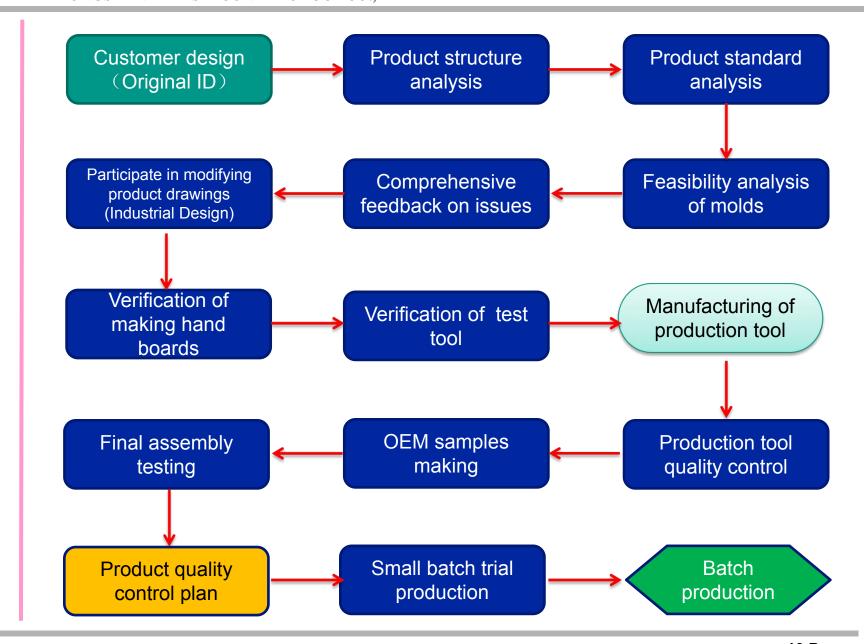
Content: Patent Certiciation



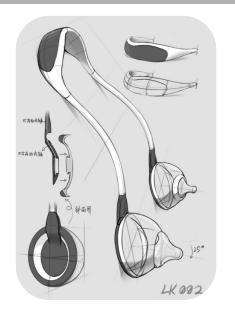
序号	专利类型	专利号	专利名称	状态
1	外观	2018304106536	勺子 (小熊)	专利权维持
2	外观	2017301631689	勺子	专利权维持
3	实用新型	2016212463969	一种偏位式直顶吹气针	专利权维持
4	实用新型	2016212464162	一种可自行修正的吹气针	专利权维持
5	实用新型	2016212228437	一种硅胶自动顶出脱模结构	专利权维持
6	实用新型	2016212552055	一种硅胶模具硅胶流封胶针	专利权维持
7	实用新型	2016212245998	一种硅胶冷嘴	专利权维持
8	实用新型	2016212314447	一种防撞裂与热膨胀的硅胶模具	专利权维持
9	实用新型	2016212246007	一种防漏胶硅胶唧嘴	专利权维持
10	实用新型	2016212249664	一种对流道平衡微调的硅胶流道	专利权维持
11	实用新型	2017214630551	一种出水切口	专利权维持

- Product appearance patene: 10+
- ☐ Utility model patent: 15+
- □ Tooling utility model patent: 20+
- Annual patent apply plan: 3~5

Content: **OEM Workflow**

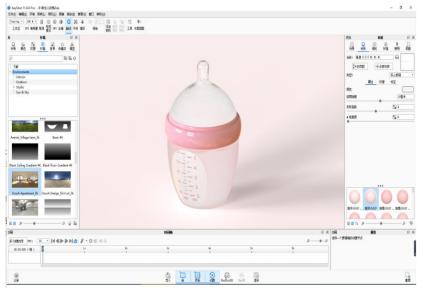




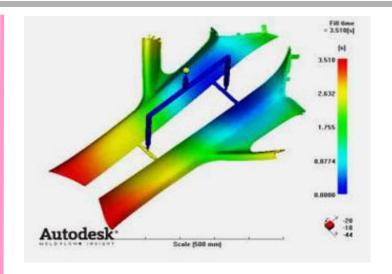


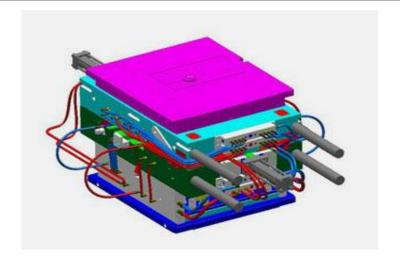


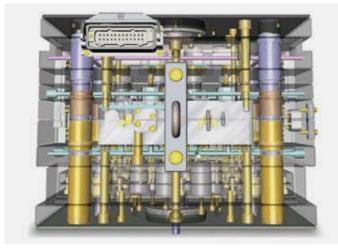


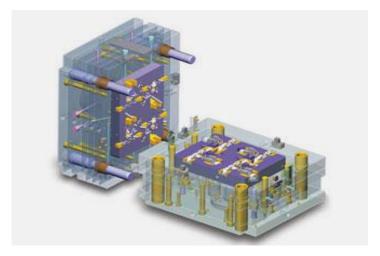


- Turn customer creativity into reality.
- Provide with a full range of services: hand-drawn drawing, 2D drawing, 3D drawing, effect drawing, rendering drawing can be verified.









- LIM cool-runner pantent
- Tooling flow tech
- LIM overmold tech(plastic/metal)









- Mold processing equipment
- Mold testing equipment
- Product testing equipment





- Process control: follow ISO9001:13485 system
- IPQC: keep internal quality pass
- QA: full quality inpsection





- High-precision LIM overmold mask sinc 2016
- Experience since self-adhensive LIM



- LIM overmold 2019
- Non mass-production item change to easible



 LIM overmold non-flash tech since 2018



• LIM overmold non-flash tech 2022

